

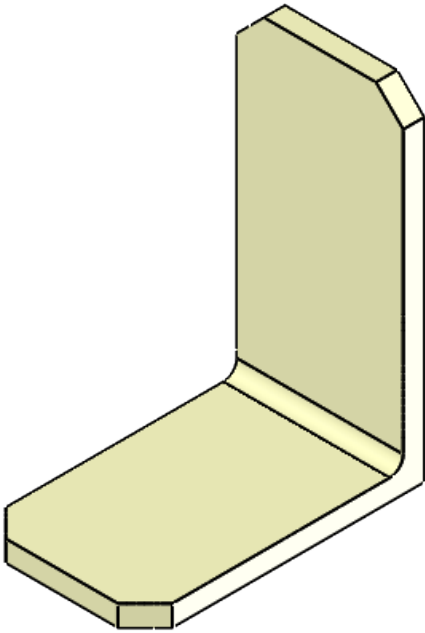
1 2 3 4 5 6 7 8

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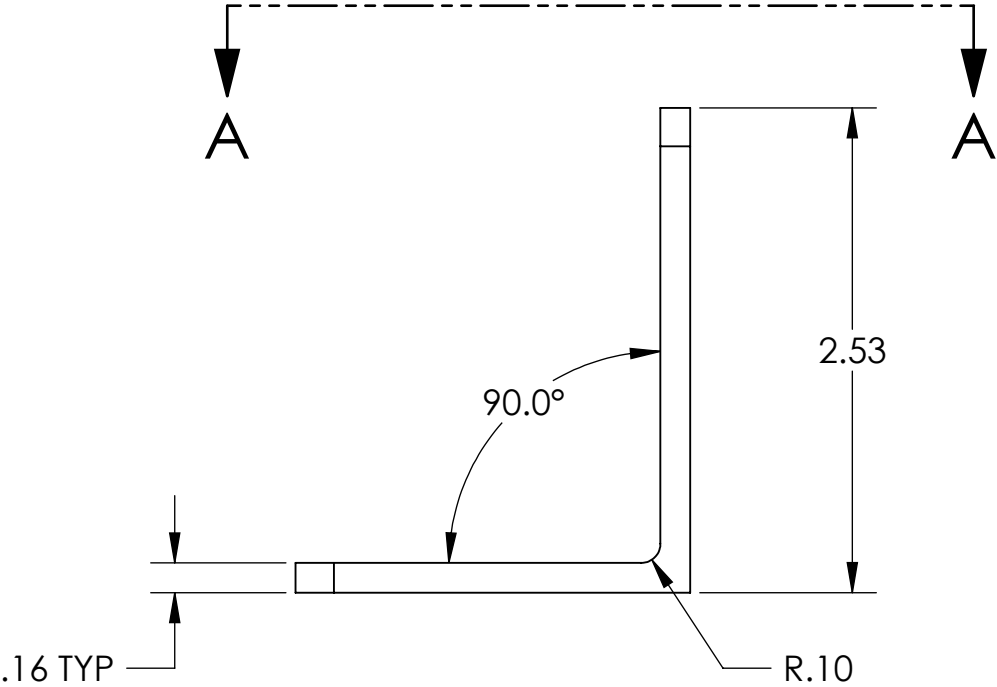
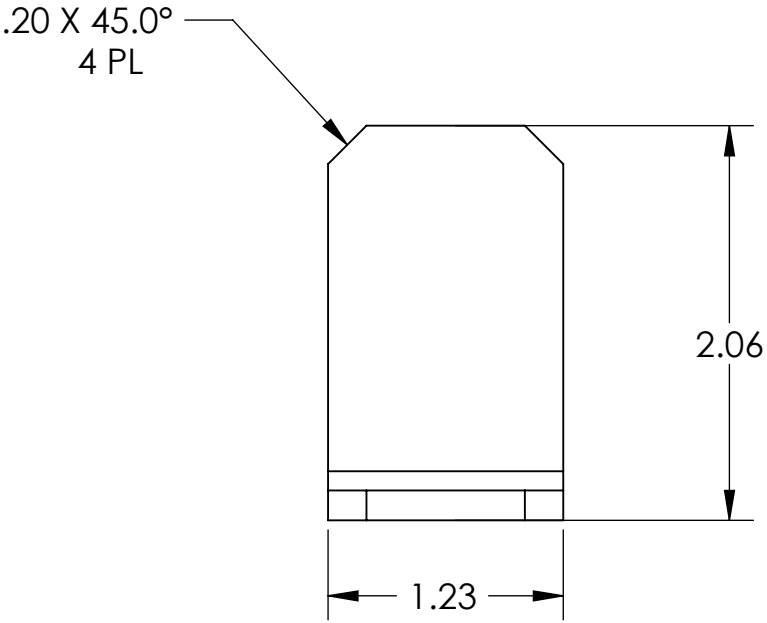
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/C
N/C	INITIAL RELEASE	06/01/09	P. BRAVO
A	INCORPORATED ECN's 03699, 03811 & 06606	02/19/21	J. GARDINER


NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III.
CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377 J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

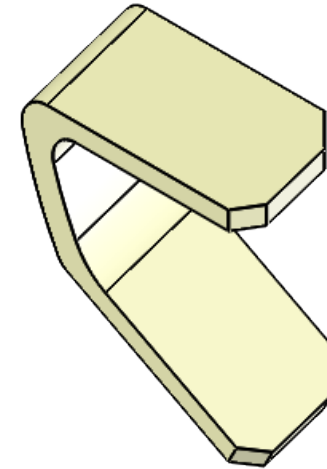
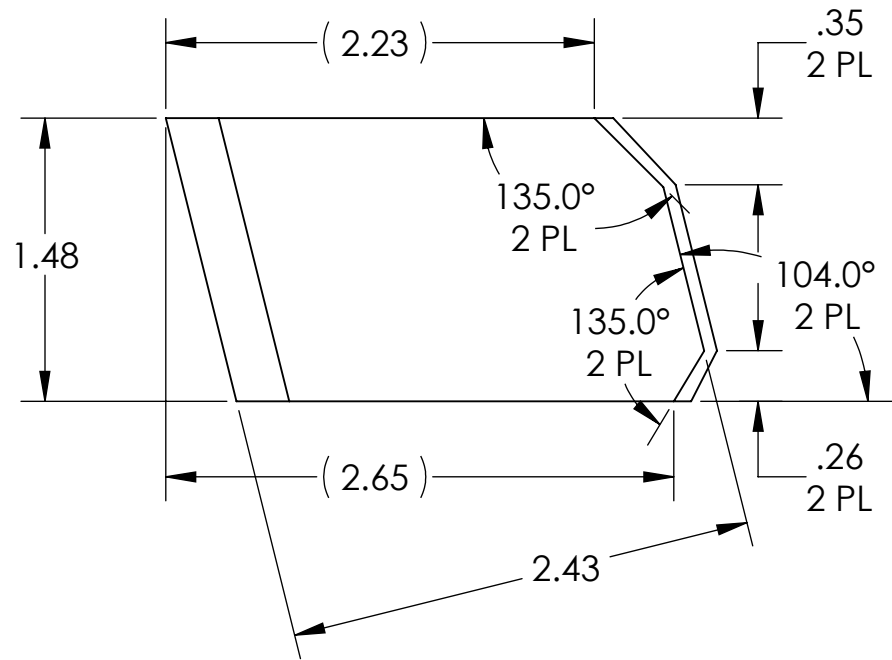


647.1910

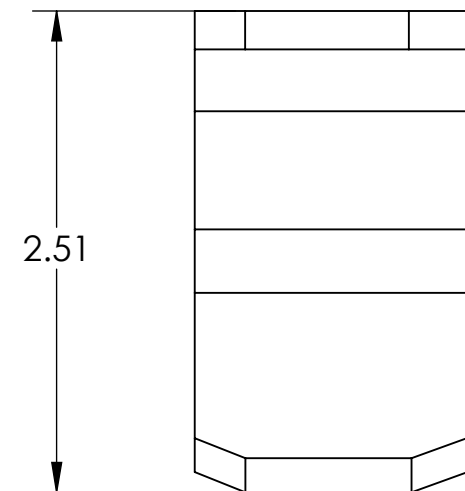
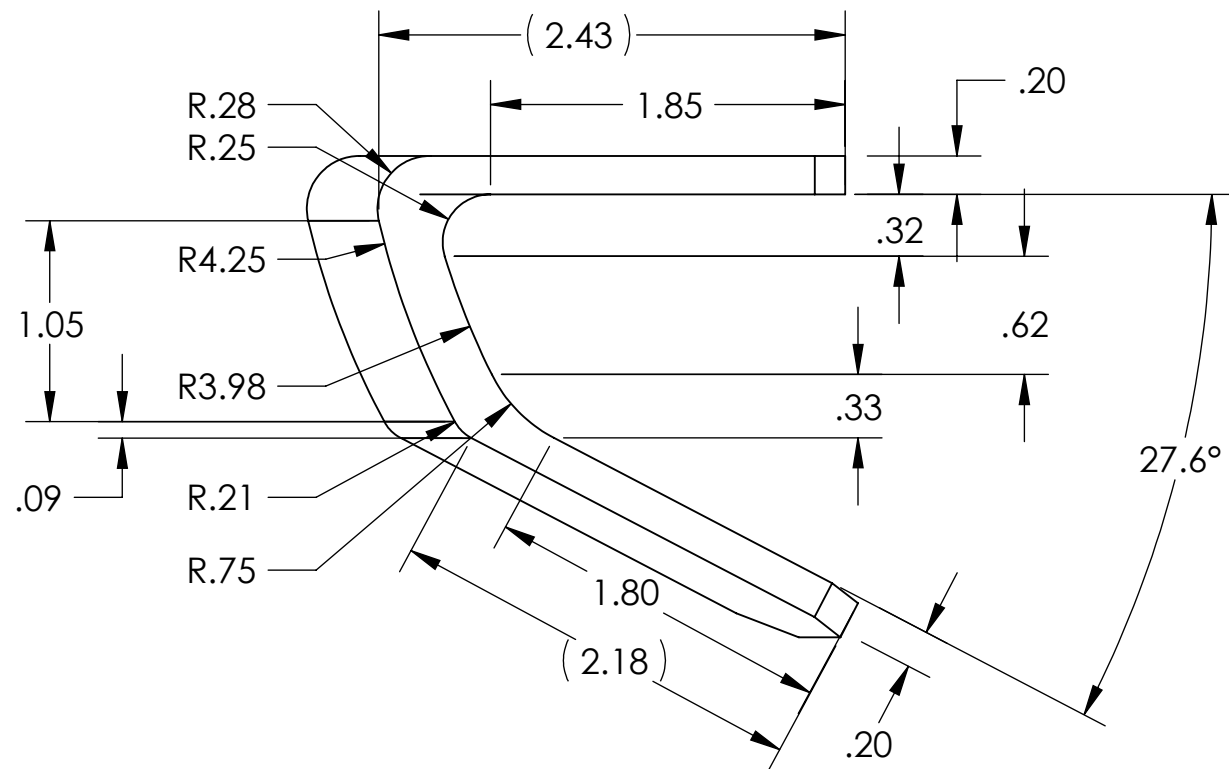



			647.1915	SUPPORT ANGLE	1	2
			647.1914	BRACKET	1	2
			647.1913	TEE	1	2
			647.1912	BRACKET, LH	1	2
			647.1911	BRACKET, RH	1	2
			647.1910	CLIP	1	2
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST			
NEXT ASSY (S)			ORIGINAL DATE (MO-DA-YR) 06-01-09	 DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE		
647.1300			DRAWN BY J. GARDINER			
			CHECKER P. BRAVO			
			DRAWING APPROVAL P. BRAVO 06-01-09			
			CONTRACT No.	BRACKETS		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°	SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.1900
				SCALE NONE		REV. A
					SHEET	1 OF 5

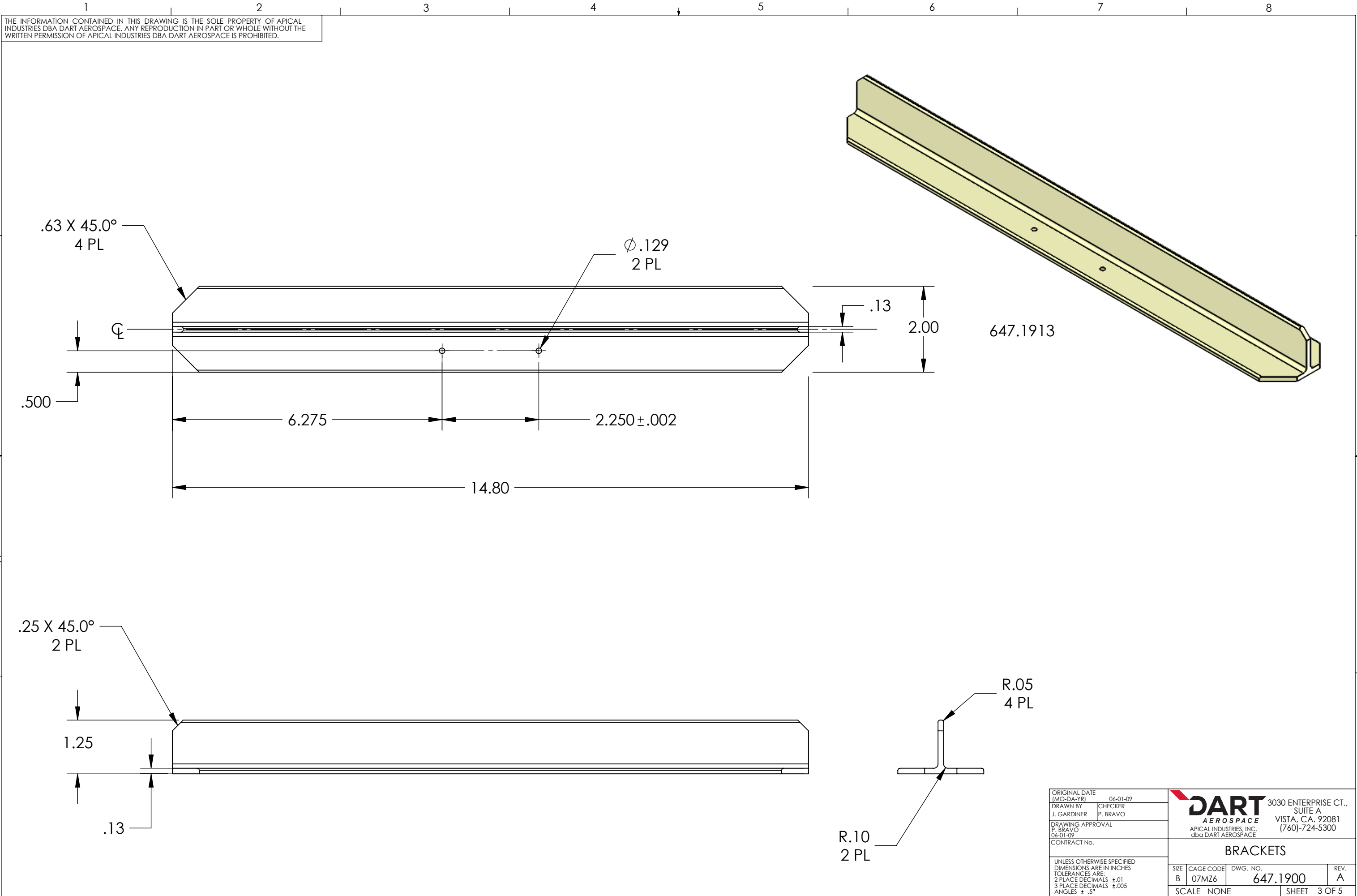
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647.1911 SHOWN
647.1912 OPPOSITE



ORIGINAL DATE (MO-DA-YR) 06-01-09		 DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300		
DRAWN BY J. GARDINER	CHECKER P. BRAVO					
DRAWING APPROVAL P. BRAVO 06-01-09		BRACKETS				
CONTRACT No.		SIZE B		CAGE CODE 07MZ6	DWG. NO. 647.1900	REV. A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SCALE NONE		SHEET 2 OF 5		



ORIGINAL DATE (MO-DA-YR) 06-01-09		 DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY J. GARDINER	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 06-01-09		BRACKETS			
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	647.1900	A
		SCALE NONE			SHEET 3 OF 5

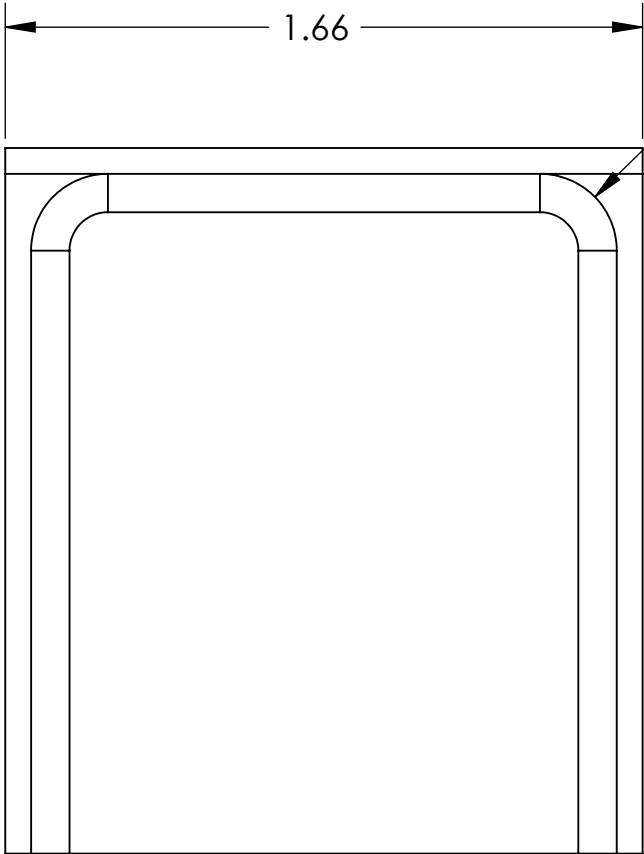
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A

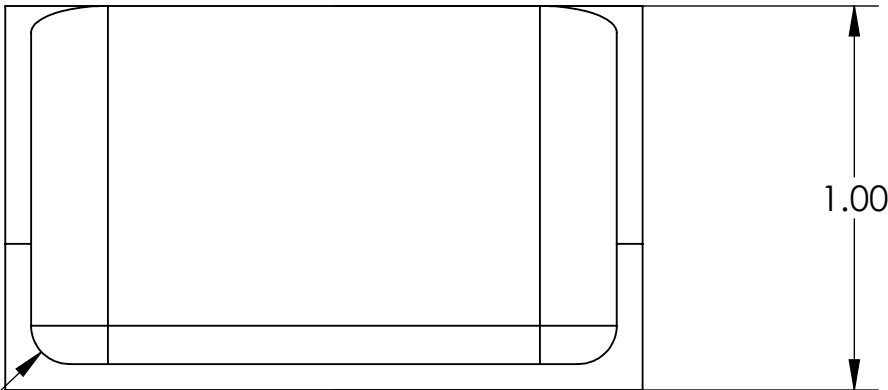
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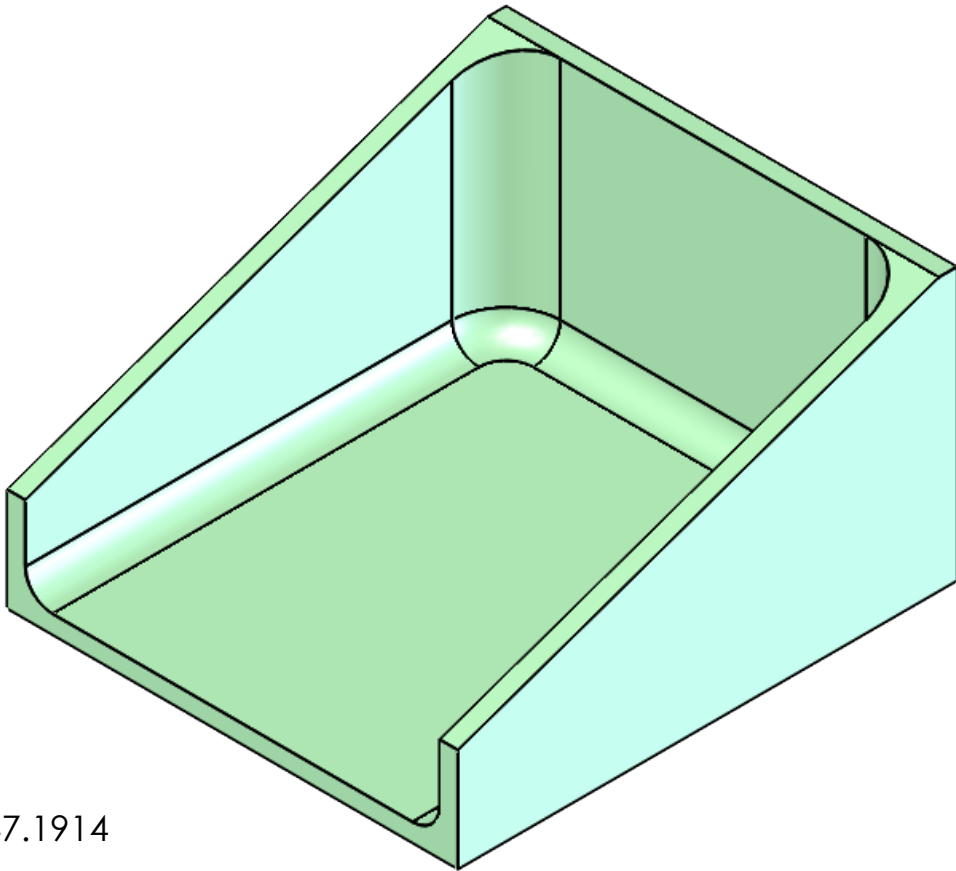
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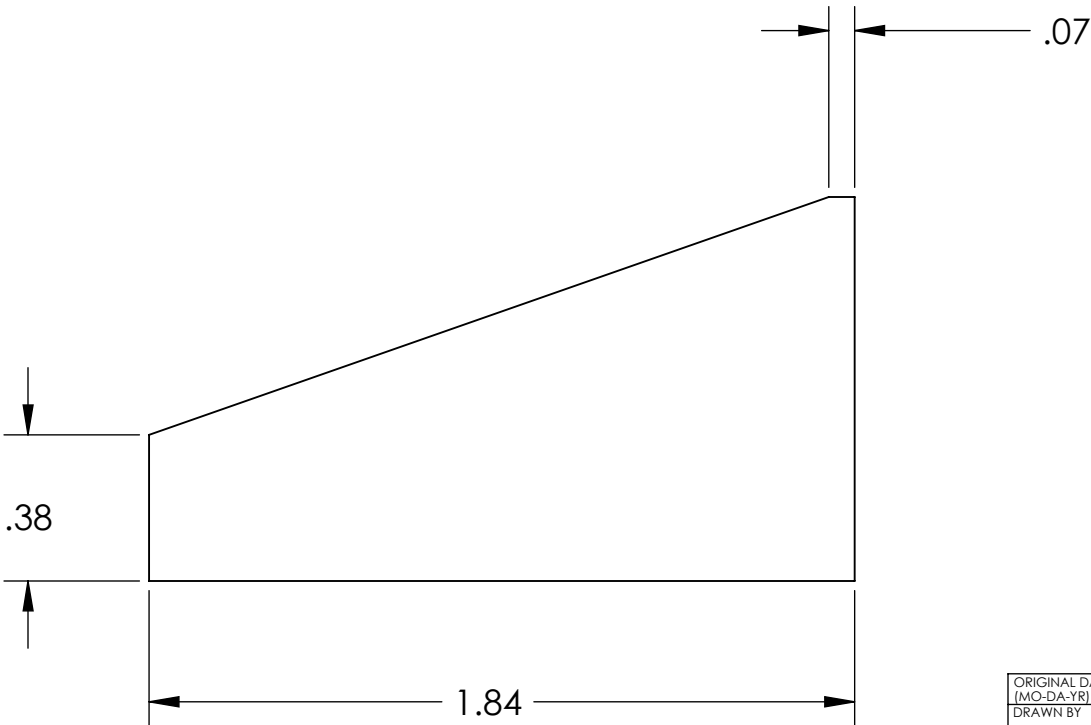
.07
2 PL



R.10
2 PL



647.1914



ORIGINAL DATE
(MO-DA-YR) 06-01-09
DRAWN BY J. GARDINER
CHECKER P. BRAVO
DRAWING APPROVAL
P. BRAVO
06-01-09
CONTRACT No.

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DIMENSIONS ARE IN INCHES
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3 PLACE DECIMALS ±.005
ANGLES ±.5°

DART AEROSPACE
APICAL INDUSTRIES, INC.
dba DART AEROSPACE
3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

BRACKETS

SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	647.1900	A
SCALE NONE			SHEET 4 OF 5

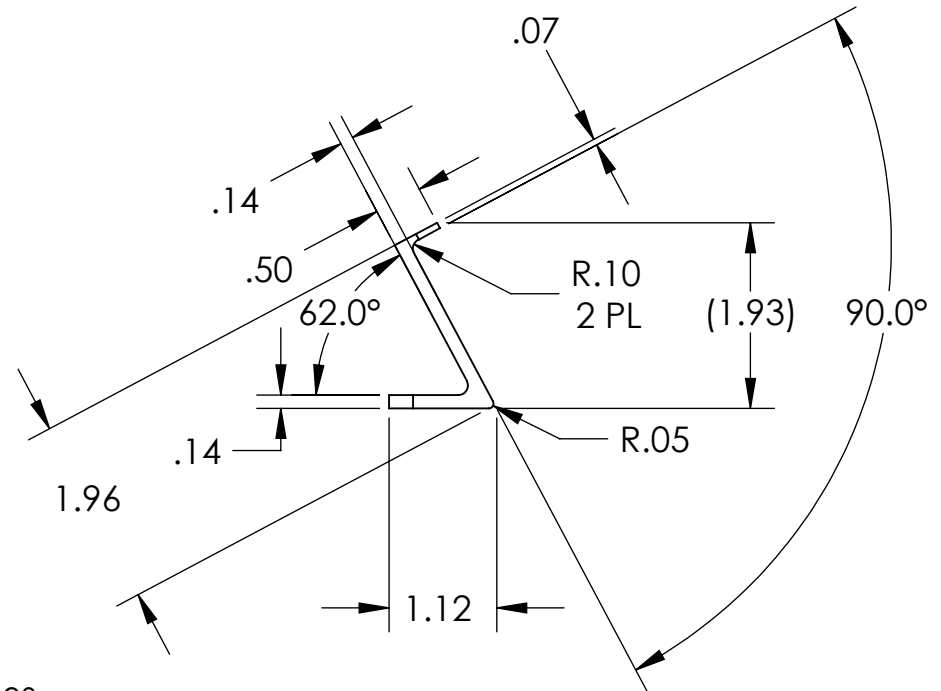
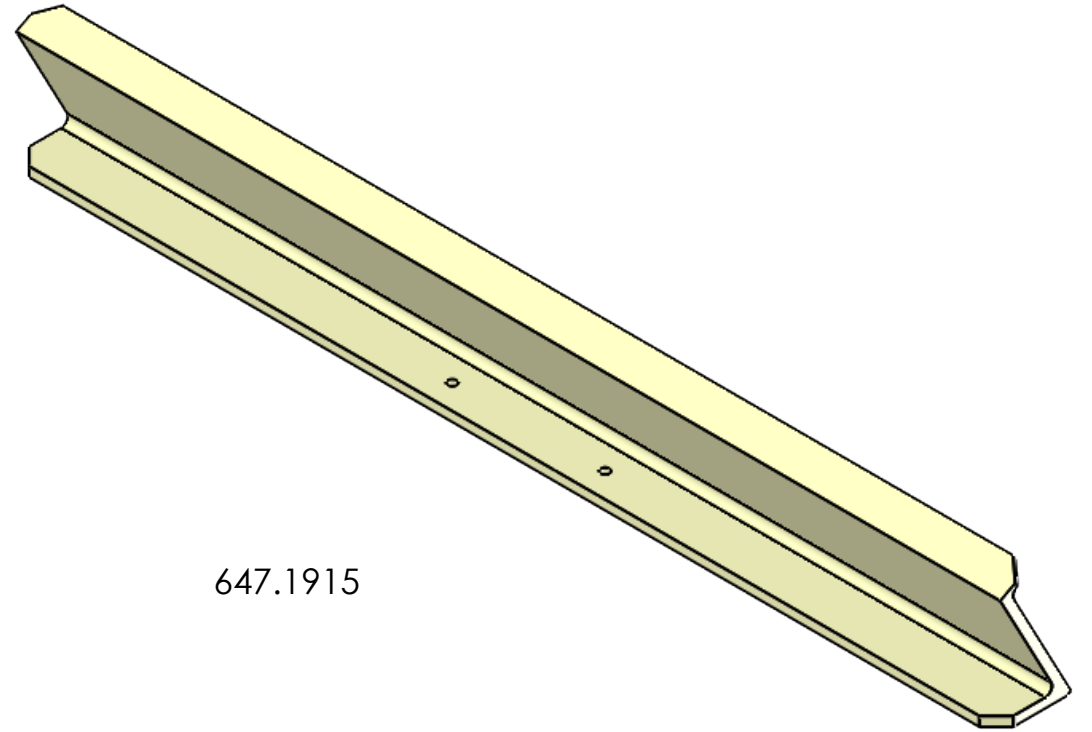
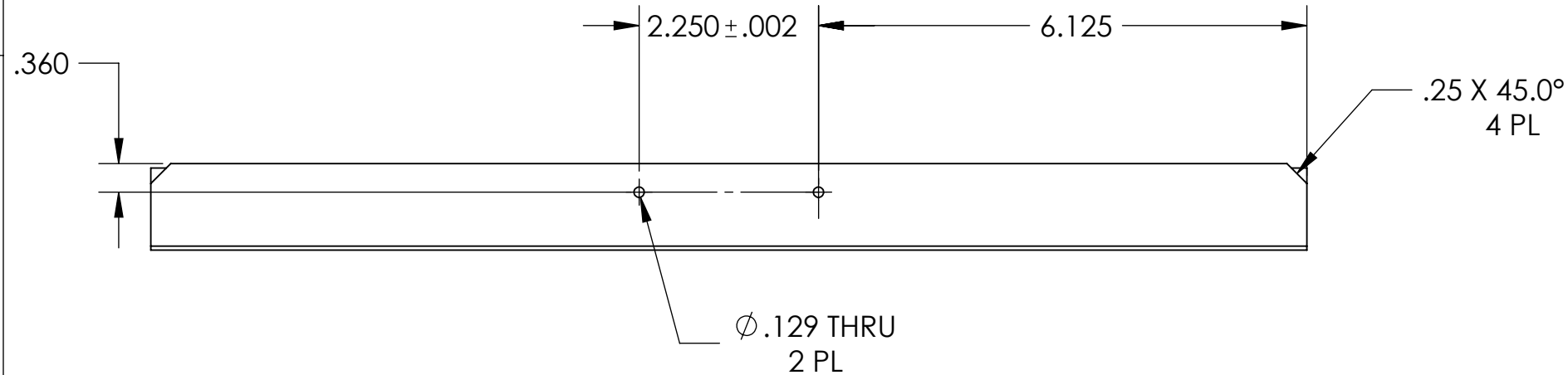
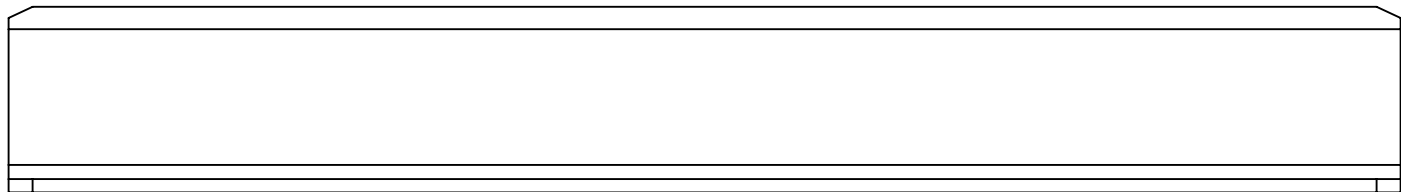
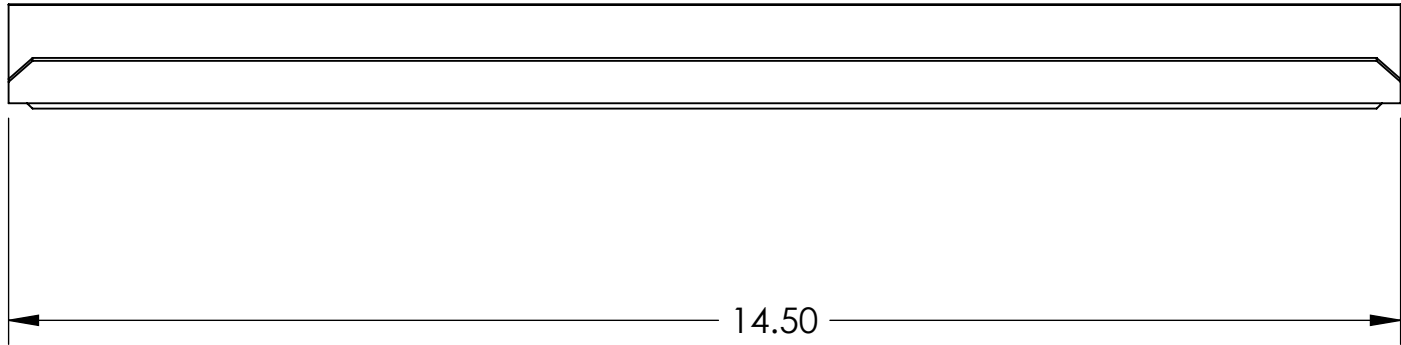
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A

B

C

D



ORIGINAL DATE (MO-DA-YR) 06-01-09		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY J. GARDINER	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 06-01-09		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		BRACKETS	
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CAGE CODE 07MZ6		DWG. NO. 647.1900	SHEET 5 OF 5
SCALE NONE			